



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7713
Job Sheet 170166



Part No: 647.7713

Job Qty: 12 ea

Part Name: Strut Thread



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/18/18	0.00	0.00	Start Up Machining-1		DAS
100	Hardinge	12 pcs		1/19/18	0.01	3.72	Hardinge		23
110	QC	12 pcs		1/19/18	0.00	0.00	QC2 Machining-1		9-89
120	QC	12 pcs		1/19/18	0.00	0.00	QC8 Machining-1		
130	Packaging	12 pcs		1/19/18	0.00	0.00	Packaging3-1		
140	QC21-SA	12 Ea		1/19/18	0.00	0.00	QC21		

Part Op 100 - Machine as per folio FB149

Descriptions: 130 - ***COAT PARTS IN OIL BEFORE PUTTING THEM IN A BAG TO PREVENT FROM RUSTING***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NR0.375	2	4	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Thread	1.250inches $\pm$ 0.030	1.280 1.220		
2	Strut Thread	0.500inches $\pm$ 0.030	0.530 0.470		
3	Strut Thread	0.650inches $\pm$ 0.030	0.680 0.620		
4	Strut Thread	0.324inches $\pm$ 0.010	0.334 0.314	Diameter	

Plex 1/11/18 9:24 AM dart.poulin.mario

DART
AEROSPACE
S033857

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Strut Thread

PART NO: 647.7713
Original Serial #: S033857

Revision:

Operation: Start up Operation 01/19/18

Change No:

Job No: 170166

